

Installation instructions

ZETA ADVENTURE ARMOR HANDGUARD V-STROM250SX '23-

Thank you for purchasing our ZETA product.

Please read this manual thoroughly before using this product to ensure proper operation.

1.Important Note

- Special knowledge and skills are required for installation. Careless work may cause an unexpected accident or failure.
- This product cannot be used with other optional parts if they interfere with this product.
- Do not process or modify the product. It may cause an accident or damage.

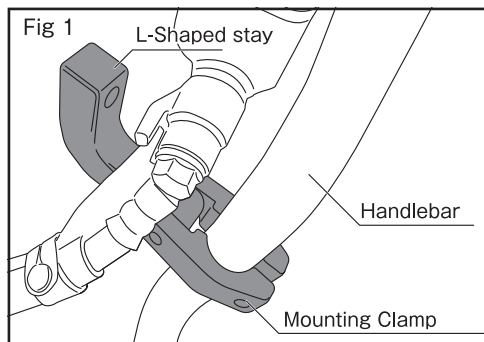
2.Installation

Temporary attachment of L-Shaped stay

Temporarily attach the mounting clamp and L-shaped stay to the handlebar. (Fig 1)

*When installing the handguard afterwards, angle and position adjustment will be necessary. Temporarily attach the clamps to the extent to not scratch the handlebars.

*Reposition the master cylinder and wiring bands as necessary.



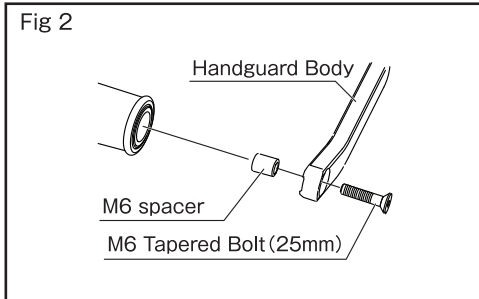
Select bar end mounting type and temporarily assemble

There are two types of mounting for bar ends. Select the type that best suits your handlebar. Temporarily assemble the bar end to the handguard body using the necessary adapters and spacers as shown in each figures.

A Installation on stock handlebars (remove only bar-end plugs)

(Fig 2)

Easy installation by simply removing the stock bar ends. Can be attached directly to handlebars with M6 bolts.



B Installation on aluminum handlebar

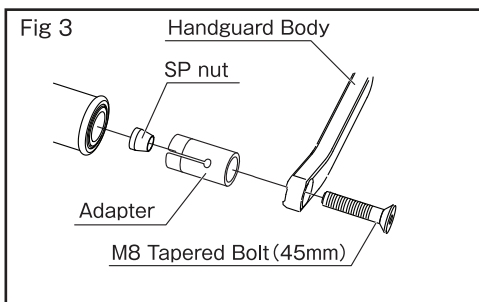
(Fig 3)

The armor guard can be attached firmly to unthreaded handlebars.

△Attention

This product may not be able to be installed depending on the shape of the aluminum handlebar.

Compatible aluminum handlebar inner diameter is 13.5-15mm.



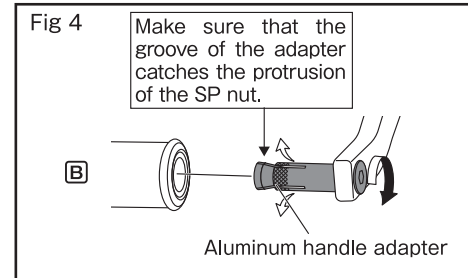
Handguard Installation

1) In the case of installation type A, temporarily attach it directly to the handle using M6 x 25mm bolts.

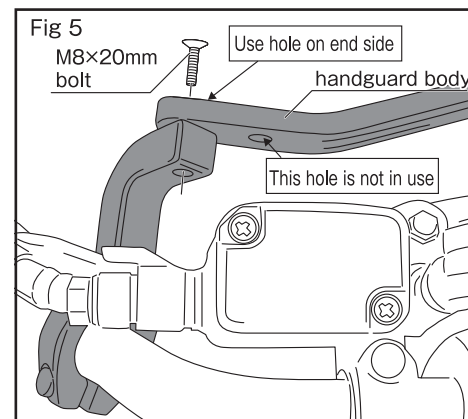
2) For installation using an adapter (B), widen and adjust the adapter to the inside diameter of the handlebar, insert it into the handlebar, and temporarily attach it (Fig 4).

*Do not fully tighten the adapter because it must be attached to the L-Shaped stay.

*If the adapter is spinning inside the handlebar, widen and adjust the adapter again.



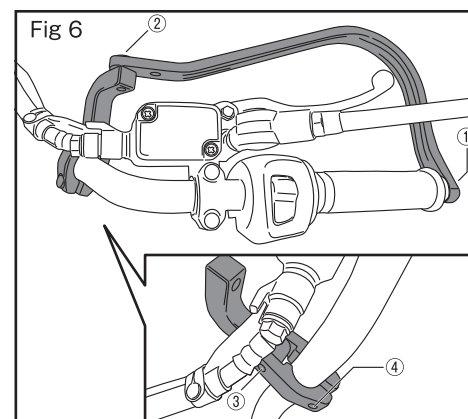
3) Temporarily attach the handguard body to the L-Shaped stay using the supplied M8x 20mm countersunk bolts. There are several holes in the handguard body. Use the hole on the end side to temporarily attach (Fig 5).



4) After adjusting the angle of the handguard body, tighten each bolt. The order of tightening is as follows: first tighten ① to secure it firmly, then tighten ② and ③ evenly in several times. After confirming that the L-shaped stay is firmly fastened, tighten ④ to secure it firmly to the handle. Finally, check that the throttle tube rotates smoothly (Fig 6).

*If the brake hose interferes, move the brake master cylinder inward by approximately 5 mm and secure it in place.

*When installing on a aluminum handlebar, adjust the lever so that the lever end does not interfere with the hand guard.



5) Install the left side in the same way. Check each bolt periodically for looseness.

3.Optional parts (sold separately)

The following optional parts can be installed.

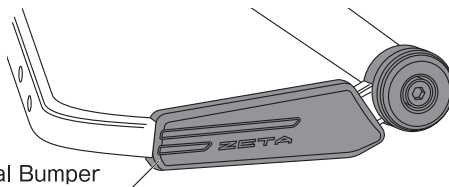
*If the tip of the clutch lever interferes, move the lever holder inward until it no longer interferes.

*Please be aware that the part number may change or be discontinued without notice.

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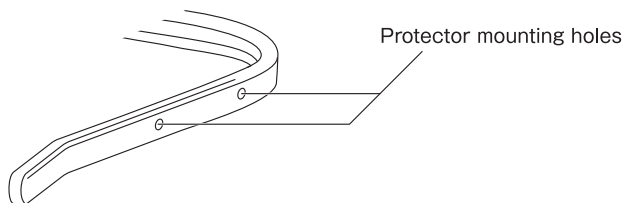
ADVENTURE ARMOR HANDGUARD Optional Bumper

Protects the armor guard itself. Made of stain-resistant silicone.



4. Installing the protector (sold separately)

ZETA XC Protector Series/Scudo Protector can be attached to the handguard body.



DIRTFREAK

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